

QUICK DRY ENAMEL

PRODUCT USES

Formulated for protecting interior and exterior steel surfaces with exceptionally high gloss for long lasting finish e.g. Steel Cabinets, Shelves, Tools and Gardens sets.

FEATURES AND BENEFITS

- Quick Drying.
- Excellent adhesion to metal substrates.
- Good coverage.
- High gloss finish.
- Can be applied with Brush, or Spray.

PRODUCT INFORMATION

Type	Modified Alkyd resin
Drying Time	Touch Dry: 15 minutes Hard Dry: 1 hour
Spreading Rate	Approx. 7 m ² /litre at DFT: 40µm
Recommended DFT: Min: 30µm. Max: 50µm.	
Solids	Approx. 30% by Mass; 26% by Volume
Specific Gravity	1.0 Typical (Depending on colour)
Viscosity at 23°C	Approx. 60 – 180 Seconds / F4 cup
Colour Range	White, Black, Battleship Grey, Dark Admiralty grey, Golden yellow, Caterpillar yellow, International Orange, Midbruswick Green, Midnight blue, Post Office Red, Signal Red and Dark Brown.

APPLICATION INFORMATION

APPLICATION

- Stir well before use
- Apply one coat of Dulux Quick Drying Primer and allow it to dry, followed by two coats of **Dulux Quick Drying Enamel**
- Conventional spray can be used after thinning with **Hammerite Solvent** (max. 10% depending on desired viscosity)

AFTER PAINTING

- Remove as much paint as possible from the brush by wiping the brush on the side of the container letting the excess
- Clean equipment immediately with **Hammerite solvent**
- Do not clean surface within 7 days of applying

For protecting interior & exterior steel surfaces with exceptionally high gloss for long lasting finish





APPLICATION INFORMATION

PAINTING ENVIRONMENT

Surface/ambient temperature min: 10°C max: 35°C
Relative humidity 80% max



SURFACE PREPARATION

Proper care and attention to the preparation of the surface before application will add life and appearance to the final finish. Where the condition of the existing surface is suspect, it should be stripped to bare metal. All surfaces must be clean, dry and free from flaking paint, rust or oil. As a precaution, wipe surfaces with thinner and allow to dry.

PREVIOUSLY PAINTED SURFACES

Finishes in a deteriorated state should be stripped to bare metal. If the existing paint is in a sound condition, wet-sand the entire area to be painted with P600 grit paper. Clean off all sanding residues and blow dry. Spot prime bare metal areas using **Dulux QD Primer**.



HEALTH AND SAFETY INFORMATION

PRECAUTIONS

Refer to Material Safety Data Sheet (R2100124X) (White and Colours for safety precautions. Store away from direct sun, heat and severe cold.

FLASH POINT

Flammable: 23°C.



ADDITIONAL INFORMATION

DISCLAIMER

Colour swatch references are as accurate as printing will allow. For best colour and sheen consistency, it is advisable to use containers of the same batch number, in case of different batch containers it is recommended that they be mixed together in a large container or finish in a corner before starting a new container.